

Prior to use, carefully read  
the instructions for use.

EN

**GC Temp PRINT**

3D PRINTABLE LIGHT CURING COMPOSITE FOR TEMPORARY CROWN AND BRIDGE

For use only by a dental professional in the recommended indications.

**DESCRIPTION**  
GC Temp PRINT is a light curing material for use in additive manufacturing systems. It is especially designed for producing individual temporary restorations. The material is adjusted and designed for the devices (DLP and LCD based 3D printers) which support GC Temp PRINT.

Please follow the instructions provided by the hardware manufacturer concerning the build style.

**INDICATIONS FOR USE**

Fabrication of temporary crowns, bridges, inlays, onlays and veneers.

**CONTRAINDICATIONS**

Avoid use of this product in patients with known methacrylate monomer or methacrylate polymer allergies.

**PRECAUTIONS FOR USE**Please refer to the respective instructions of the additive manufacturing systems. List of additive manufacturing systems which support GC Temp PRINT can be downloaded from [GC website – www.gecurepo.com](http://www.gecurepo.com)

1. Dose and mixing time: After mixing the material into the reservoir and set both the reservoir and the platform in accordance with the additive manufacturing system instruction.

Note: Please use the proper print program for GC Temp PRINT including all relevant process parameters.

**2. Print processing**

Before pouring GC Temp PRINT into the reservoir of the additive manufacturing device, shake the GC Temp PRINT in the original bottle approximately 1 minute. After pouring the material into the reservoir and set both the reservoir and the platform in accordance with the additive manufacturing system instruction.

Note: Make sure your printing platform, reservoir, working space and device are clean and free of any debris, dust or other materials.

Make sure the printed restorations do not cause defect and therefore failure of the printed restorations.

• Color difference may occur if shading is insufficient.

• Avoid cross contamination with other products.

Before each printing process, gently stir the remaining material in the reservoir.

Before each printing process, check there is no polymerized material visible evidence of contamination. If such, replace material.

Replace material in the reservoir according the additive manufacturing system instructions.

**3. Cleaning of the printed object**

Carefully remove the printed restoration(s) from the printing platform.

Do not touch the printed restorations under the object.

Cleaning, place the restorations on a glass with Isopropanol solution (&gt;96%), then place the glass in an ultrasonic water bath for 2min.

Dry with compressed air.

Repeat the cleaning procedure in a clean Isopropanol solution (&gt;96%), then place in an ultrasonic water bath for 2 min.

Important that the second rinse done in a clean Isopropanol solution (&gt;96%)

After cleaning, check if the surface is still shiny, wet or sticky, which would indicate there is still Isopropanol or residue monomers on the printed object. If such, please repeat the cleaning procedure until restorations are completely clean.

Note: • Do not rinse the restoration in an Isopropanol solution for more than 5 mins.

• Do not wipe the restoration(s) surface.

After cleaning, check the restoration for:

• Inhomogeneous color distribution linked to the printing material.

• Deformation

• Defects like cracks or holes

4. Post curing

Perform a final polymerization using LabLight DUO.

For use of other devices, refer to the respective instructions manufacturing systems which support GC TEMP PRINT. This list can be downloaded from [GC website – www.gecurepo.com](http://www.gecurepo.com)

For use of LabLight DUO, cure for 3min on opposite from support side.

Apply light for another 3 min from the other side to obtain final homogeneous polymerization. When using other manufacturers' light curing units, refer to the respective manufacturers' instructions for use.

Note: • Make sure the Isopropanol solution is completely removed prior to post curing.

• Do not apply light curing longer than instructed.

• Do not use chair side hand-held type curing light for post curing.

• Do not store the printed restoration(s) in direct sunlight.

**5. Adjustment - Finishing - Glassing**

1. Carefully remove the remaining supports with a carbide bur.

2. Shape and finish in the usual way.

3. When necessary, minor fit adjustments can be undertaken using UNIFAST II.

4. If required, modify shape by using a resin material such as G-entail Flo X, G-entail Universal Flo, UNIFAST II or grind to get a smooth finish.

5. Apply color matching OPTIGLAZE color following the manufacturer's instructions for use.

Note: • Do not use GC Temp PRINT as an add-on material.

• Do not use a resin material such as G-entail Flo X, G-entail Universal Flo or UNIFAST III for custom-shaping and shape correction, there is no requirement for prior application of a bonding agent.

6. Cementing

Cement the completed temporary restoration using FREEGENOL or equivalent temporary cement.

**SHADES**

Light, Medium

**STORAGE**

Recommended for optimal performance, store in a cool and dark place (4°C-27.7°F) away from high temperatures or direct sunlight.

**PACKAGES**

GC Temp PRINT, Light, 500g bottle

GC Temp PRINT, Medium, 500g bottle

**CAUTION**

1. Do not pour used material into a bottle which contains fresh material.

2. In case of contact with eyes, flush immediately with water and seek medical advice.

3. Do not eat or ingest material.

4. Do not mix with components of other products.

5. Personal Protective Equipment (PPE) such as gloves, face-masks and safety eyewear should always be worn. Wearing glasses during use of the device is recommended in order to prevent possible sensitivity. Refer always to Safety Data Sheets (SDS).

6. When finishing polymerized material, use a dust collector and wear a dust mask to avoid inhalation of dust.

7. Avoid getting material on clothing.

8. Dispose of all waste in accordance with local regulations.

9. In case of contact with the product, seek medical assistance in some people. If any such reactions are experienced, discontinue the use of the product and refer to a physician.

Some products referred in the present IFU may be classified as hazardous according to GHS. Always familiarize yourself with the safety data sheet available at:

[https://ec.europa.eu/growth/sectors/medicaldevices/contacts\\_en](https://ec.europa.eu/growth/sectors/medicaldevices/contacts_en)

In this way will contribute to improve the safety of this product.

Last revised: 08/2020

Unrelated effects- Reporting:

If you become aware of any kind of undesired effect, reaction or similar events experienced by use of this product, including those not listed in the instructions for use, please report them directly through our online reporting system by clicking the following link:

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They can also be obtained from your supplier.

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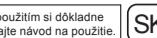
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Unrelated effects- Reporting:

Pred postupkom je prethodno preberite navodila na poučku.



## GC Temp PRINT

SVETLOM TUHNUJČI KOMPOZIT PRE 3D TLACENJE VHODNÝ PRE ZHOTOVENIE DÔČASNÝCH KORUNK A MÔSTIKOV

Určené na použitie výhradne v stomatologickej praxi v odrôdzenej indikácii.

**POPIS**  
GC Temp PRINT je svetlospolimerizujúci kompozit pre 3D tlacenie vhodný pre zhotovenie dôčasných korunk a mostíkov. Materiál je určený pre zhotovenie jednotlivých dočasných náhrad. Materiál je prispôsobený výrobe s použitím 3D tlačiarne (3D tlačiarne využívajúcej DLP a LCD). ktoré podporujú GC Temp PRINT.

Pri spôsoboch aplikácie postupujte prosím podľa pokynov výrobku zariadenia.

### INDIKÁCIE NA POUŽITIE

Vybora dočasných koriek, mostíkov, inlejov, onlejov a faset.

### KONTRAINDIKÁCIE

Nepoužívať tento typ výrobku u pacientov so známymi alergiami na metakryátový monomer alebo metakryátový polymer.

### NÁVOD NA POUŽITIE

Vybora postup pre dôčalnu protetiku.

Respektujeť prosím príslušné pokyny aľudných výrobkov zariadenia. Výrobky a výrobky zariadení založené podporujú GC Temp PRINT a možné stáhnúť z webovej stránky spoločnosti GC - www.gceurope.com

1. Návodi digitálny model.

2. Vytvorte virtuálny výkres predmetu a podporujúcom strukturou použité inštрукčný softvér súvisiaci s aplikáciou výrobňom zariadenia na platforme virtuálnej aplikácie. Vytvorte čierneho údaje s parametrami 50 µm a odstav ich do užazdu na rozdiel od protetických radov.

3. Počas výroby:

• Vyberte správny program itáče pre GC Temp PRINT vrátane výberu správnych parametrov procesu.

2. Prepracovanie itáče.

Pred nálatom GC Temp PRINT do zásobníka zariadenia aďtivnej výrobky prepracovajte GC Temp PRINT v pôvodnej formi zrubu 2 mm. Výrobky a výrobky zariadenia nájdete do zásobníka a nastavte zásobník aplatruu na výrobku s pokynom pre výrobu výrobky systém. Spustte itáč.

3. Vložte itáč do zásobníka.

Rozkročte, či sťaľarecká platforma, zásobník, pracovný priestor a zariadenie správne vystýčte podľa pokynov aďliveného výrobňom zariadenia. Znečistené nástroje môžete spôsobiť chubu a aj vložiť výťažek náhrady a náhrady.

• Ak máte prepracované náhradu, môžete dojsť k rozdielom vo farbe.

• Vložte výrobky a výrobky zariadenia do výrobky a výrobky zariadenia.

• Pred každým použitím skontrolujte, či nie je prítomna žiadna výrobky a výrobky zariadenia.

• Vymenite materiál v zásobníku podľa aďliveného výrobňom zariadenia.

3. Čistenie výťažených predmetov.

Opäť vložte výťažený náhradu (náhrady) z tlačiarejkej platformy.

Náhrada je vložená do výrobky a výrobky zariadenia podľa návodu.

Pre výčistenie náhradu (náhrady) na výrobku z rôznych zariadenia:

• Používajte výčistiaci prostriedok.

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Læs brugsanvisningen  
omhyggeligt igennem før brug DA

## GC Temp PRINT

LJUSHÆRDEND 3D KOMPOSIT PRINTMATERIALE TIL MIDLERTIDIGE KRONER OG BROER

Må kun benyttes af dentalt personale til de anbefalede indikationer.

**BESKRIVELSE**

GC Temp PRINT er et ljushærdende kompositmateriale, som anvendes i additivt framstillingssystem. Det er spesielt konstruert til framstilling af individuelle midlertidige restaureringer. Denne materiale er tilpasset og designet til maskiner (DLP) og LCD-baserede 3D-printere, som støtter GC Temp PRINT.

Følg instruktionerne neden for at få bedste resultater ved opbygning, som producenten af maskinen anbefaler.

**INDIKATIONER TIL ANVENDELSE**

Udvalgt produkt til patienter med kendt metalhypersensitivitet eller methakrylat/polymer-allergi.

**KONTRAINDIKATIONER**

Fremstilling af midlertidige kroner, broer, inlay, onlays og facader.

**BRUGSVEJLEDNING**

Fremstillingssproces af dental prototektil. Venligst refer til de respektive vejledninger af de forskellige tilhørende fremstillingssystemer. Listen af tilhørende fremstillingssystemer, som understøtter GC Temp PRINT kan downloades fra GC's hjemmeside - [www.geurope.com](http://www.geurope.com).

**1. Data Design**

Benyt den anbefalede software, som er relateret til det tilhørende fremstillingssystem. Det er anbefalet at præsentere det præcise objekt og underlaget konstruktionen i den virtuelle bygningsplattform. Lav en data silice på 50µm og send den til enheder fra det tilhørende fremstillingssystem.

**Obs!**

Vælg den rette printprogram til GC Temp PRINT med alle tilhørende parametre.

**2. Printprocess:**

Skæk GC Temp PRINT i det der til indrettede beholder på printenheden, ryd GC Temp PRINT i den originale flaske i ca. 2 minutter. Efter at have rystet flasken, hældes materialet direkte på beholderen og plattformen. Enligt anvisningerne for det additive systemet. Start printningen.

**3. Rengøring af printede objekter:**

Fjern forsigtigt den ustyrksna rester fra printede restaureringer fra printplaten.

Fjern resterne ved at understøtte strukturen fra restaureringen.

Før rensning, placer restaureringerne i et glas med et isopropanolopløsning (>96%), placér derefter glaset i et ultralydbad i 2 minutter.

Tør restaureringerne med en kromosettur.

Gentag rensningsproceduren i isopropanol-opløsning (>96%) og placér den igen i et ultralydbad. Det er vigtigt at den anden skyling i gen er en isopropanol-opløsning. Jek! Efter rensning skal restaureringerne tørke sig med et tørklæde, hvilket indikerer, at der stadig er isopropanol eller residual monomer på det printede objekt. Hvis der ikke tørkemaskine er tilgængelig, skal der tørke restaureringerne med en tørklæde.

**4. Etferhånd:**

Udskift printet polymerisering med Labolight DUO. Ved brug af andre enheder, referer vi til de respektive instruktioner til disse fremstillingssystemer, som understøtter GC Temp PRINT. Denne liste kan downloades fra GC's hjemmeside - [Før etferhånd skal der tørke restaureringerne med et hærdet hærdemælbel.](http://www.geurope.com</a>.</p>
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**5. Rensning:**

Rensningsproceduren i isopropanol-opløsning (>96%), placér den igen i et ultralydbad i 1 minutter. Det er vigtigt at den anden skyling i gen er en isopropanol-opløsning. Jek! Efter rensning skal restaureringerne tørke sig med et tørklæde, hvilket indikerer, at der stadig er isopropanol eller residual monomer på det printede objekt. Hvis der ikke tørkemaskine er tilgængelig, skal der tørke restaureringerne med en tørklæde.

**6. Cemetering:**

Udskift printet polymerisering med Labolight DUO. Ved brug af andre enheder, referer vi til de respektive instruktioner til disse fremstillingssystemer, som understøtter GC Temp PRINT. Denne liste kan downloades fra GC's hjemmeside - [Før cemetering skal der tørke restaureringerne med et hærdet hærdemælbel.](http://www.geurope.com</a>.</p>
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**7. Justering – Finishing – Polering:**

1. Avlägsna försiktigt kvarfingar stöd med härdmetallbor. För att undvika att skrämma bort materialen som har stod för GC Temp PRINT.

2. För att undvika att skrämma bort materialen som har stod för GC Temp PRINT.

3. Vid behov kan hindre justeringar med en polering som har stod för GC Temp PRINT.

**8. Etferhånd:**

Udskift printet polymerisering med Labolight DUO. Hærd i 3 minutter på modellen side om støtterna.

Pjem støtterne med en tørlæde og et hærdemælbel.

Lys derud fra 3 minutter på den anden side for at opnå en endelig homogen polymerisering. Hvis andre typer af lyshæder gentages rensningsproceduren, indtil restaureringerne er fuldstændig tørke.

**Obs!**

• Rengør ikke restaureringen i isopropanol-opløsning i mere end 5 minutter.

• Undgå at efterlade restaureringerne overflade.

• Efter rensning, undersøges restaureringen for:

o Unohogen farvefordeling koblet sammen med printenheden.

o Defekter og hård eller almindeligt.

**4. Etferhånd:**

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**6. Cemetering:**

Udskift printet polymerisering med OPTIGLAZE Color, fulgt producerentes.

**Obs!**

• Anvend ikke GC Temp PRINT som et tillegsmateriale. Når et resinsbasered materiale, som G-anial Flo X, G-anial Universal Flo, UNIFAST III eller UNIFAST II skal bruges til formgivning og formkorrigering, er det ikke nødvendigt først at anvende en.

• Anvend ikke GC Temp PRINT som et tillegsmateriale. Når et resinsbasered materiale, som G-anial Flo X, G-anial Universal Flo, UNIFAST III eller UNIFAST II skal bruges til formgivning og formkorrigering, behøvs ikke følgende appicering af adhesiv.

• Cemetering med den færdige temporære restaureringen med FREEGENOL eller likværdigt temporært cement.

**FÄRGER**

Light, Medium

**FØRVARING**

Det anbefales at et forholdsoptimal ydeevne, at opbevare materialet på et varmt sted, mørkt (4-25°C/39.2-77.0°F). Undvik at utsætte materialet for høje temperaturer og direkte sollys.

**PACKNING**

GC Temp PRINT, Light, 500 g, flaska

GC Temp PRINT, Medium, 500 g, flaska

**ADVARSEL**

1. Hæld ikke brug materiale sammen med nyt materiale.

2. Ved ejenkjet, skyd straks med vand og sæg læge.

3. Undgå at indtage materiale.

4. Bliv ikke udsat for andre produkter.

5. Personlige værnemidler (PPE), såsom hænder, maske og beskyttelsesbriller skal altid bruges. For at forbygge allergi, skal bruges af handsker med direkte kontakt med polymeriseringen.

6. Når det polymeriserede materiale skal finshères, anvend anden sag og støvmaske, for at undgå at inddane støvet.

7. Undgå at få materiale på øjet.

8. Undgå at få materiale i øjnene ved regulativer.

9. I sjældne tilfælde kan dette produkt afstede allergi hos nogle mennesker. Hvis en sådan reaktion opleves, stop den brugen og henvend til læge.

Enkelte produkter i denne brugsvejledning kan klassificeres som farlige, i følge GHS. Sæg altid for at holde dig opdateret og orienteret på teknisk databladene. De findes her:

<http://www.geurope.com>

eller for Amerika:

<http://www.gamerica.com>

Du kan også altid rekvirere dem hos din forhandler.

Udsigtede bivirkninger:

Hvis du vedhæver af produktet oplever nogle uønskede effekter, bivirkninger eller effekter som ikke er nævnt i instruktionen, bedes du rapportere dem direkte til Lægemiddelstyrelsen eller via dette link [https://ec.europa.eu/growth/sectors/medicaldevices/contacts\\_en](https://ec.europa.eu/growth/sectors/medicaldevices/contacts_en). Samt til vores interne overvågningsystem:

[http://www.geurope.eu/growth/sectors/medicaldevices/contacts\\_en](http://www.geurope.eu/growth/sectors/medicaldevices/contacts_en)

Herved hjælper vi med til at forbedre sikkerheden omkring produktet.

Sist vedrideret: 08/2020

Læs brugsanvisningen  
omhyggeligt igennem før brug DA

Læs brugsanvisningen  
noggrant før användning SV

Antes de utilizar, leia cuidadosamente  
as instruções de utilização PT

Πριν από τη χρήση παρακαλούμε  
διαβάστε προστατευτικές οδηγίες κατόπιν EL

Les bruksanvisningen  
nøyaktig før bruk NO

Lue ohjeet huolissaan  
ennen käyttöä FI

## GC Temp PRINT

LJUSHÆRDEND 3D TEMPORÆRT KRON- OCH BROMATERIAL FOR 3D-UTSKRIFT

Endast för användning av yrkesverksamma inom rekommenderade indikationer.

**BESKRIVELSE**

GC Temp PRINT er et ljushærdende kompositmateriale for anvendning med additivt framstillingssystem. Materialet er framtaget for framstilling af temporære restaureringer. Det är anpassat och utformat för utrustning (impressora 3D och LCD) som stöder GC Temp PRINT.

Följ skrivartillverkarens anvisningar avseende produktion.

**REKOMMENDERADE INDIKATIONER**

Framställning av temporär kron, bro, inlay, onlays och fasader.

**KONTRAINDIKATIONER**

Undantag för patienter med känd allergi mot metakrylatmonomer eller metakrylat/polymer.

**BRUGSVEJLEDNING**

Fremstillingssproces af dental prototektil.

Venligst refer til de respektive vejledninger af de forskellige tilhørende fremstillingssystemer. Listen af tilhørende fremstillingssystemer, som understøtter GC Temp PRINT kan downloades fra GC's hjemmeside - [www.geurope.com](http://www.geurope.com).

**1. Data Design**

Benyt den anbefalede software, som er relateret til det tilhørende fremstillingssystem. Det er anbefalet at præsentere det præcise objekt og underlaget konstruktionen i den virtuelle bygningsplattform. Lav en data silice på 50µm og send den til enheder fra det tilhørende fremstillingssystem.

**Obs!**

Vælg den rette printprogram til GC Temp PRINT med alle tilhørende parametre.

**2. Printprocess:**

Skæk GC Temp PRINT i den originale flaske i ca. 2 minutter. Enligt anvisningerne for det additive systemet. Først skal flasken hæles opp i beholderen i den additive utrustning. Håll materialet godt efter at flasken er slaktet og placera beholderen og plattformen enligt anvisningerne for det additive systemet.

**3. Digital printing:**

Utilizér softwaren som er tilpasset GC Temp PRINT.

Se efter instruktioner fra tillverkaren.

**4. Tempration:**

Skæk GC Temp PRINT i beholderen i ca. 2 minutter. Enligt anvisningerne for det additive systemet. Først skal flasken hæles opp i beholderen i den additive utrustning. Håll materialet godt efter at flasken er slaktet og placera beholderen og plattformen enligt anvisningerne for det additive systemet.

**5. Cleaning:**

Avlägsna försiktigt den ustyrksna rester från printplattan.

Först ska placera den understöpta strukturen under utrustningen.

Rengör den ustyrksna resten från printplattan.

Avlägsna försiktigt den ustyrksna resten från printplattan.