



Safety Data Sheet

Issue Date: 25-Apr-2013

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Version 1

1. IDENTIFICATION

Product Identifier

Product Name Mach Die Silicone

Other means of identification

SDS # Mach-2 S433, Mach-SLO S430, Mach-Scannable S4415

Recommended use of the chemical and restrictions on use

Recommended Use Impression Material.

Details of the supplier of the safety data sheet

Supplier Address

Parkell, Inc.
300 Executive Drive
Edgewood, NY 11717

Emergency Telephone Number

Company Phone Number (631) 249-1134
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Beige/orange, yellow, or grey paste **Physical State** Liquid **Odor** Odorless

Classification

Hazards Not Otherwise Classified (HNOC)

May be harmful in contact with skin

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Mineral Fillers	Proprietary	Proprietary

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

First Aid Measures

Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes.
Inhalation	Remove to fresh air.
Ingestion	Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects

Symptoms May be irritating to skin and eyes.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES**Suitable Extinguishing Media**

Water. Carbon dioxide (CO₂). Dry chemical.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Product is not flammable.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal Precautions Use personal protection recommended in Section 8.

Environmental Precautions Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information. See Section 13: DISPOSAL CONSIDERATIONS.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up Contain and collect with an inert absorbent and place into an appropriate container for disposal. Spill area may be slippery.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on Safe Handling Handle in accordance with good industrial hygiene and safety practice. Use personal protection recommended in Section 8. Avoid contact with skin, eyes or clothing.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed and store in a cool, dry and well-ventilated place. To prolong shelf life, store at ambient temperature (72°F - 74°F) or below.

Incompatible Materials Strong oxidizing agents. Strong acids. Strong alkalis.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Mineral Fillers	TWA: 1 fiber/cm ³ respirable fibers: length >5 µm, aspect ratio >=3:1, as determined by the membrane filter method at 400-450X magnification [4-mm objective], using phase-contrast illumination TWA: 5 mg/m ³ inhalable fraction	-	-

Appropriate engineering controls

Engineering Controls Ensure adequate ventilation, especially in confined areas. Eyewash stations. Showers.

Individual protection measures, such as personal protective equipment

Eye/Face Protection No protection is ordinarily required under normal conditions of use.

Skin and Body Protection No protection is ordinarily required under normal conditions of use.

Respiratory Protection No protection is ordinarily required under normal conditions of use and with adequate ventilation.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Odor	Odorless
Appearance	Beige/orange, yellow, or grey paste	Odor Threshold	Not determined
Color	Beige/orange, yellow, or grey		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Not determined	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	Not applicable	
Flash Point	Not applicable	
Evaporation Rate	Not applicable	
Flammability (Solid, Gas)	Not determined	
Upper Flammability Limits	Not applicable	
Lower Flammability Limit	Not applicable	
Vapor Pressure	Not applicable	
Vapor Density	Not applicable	
Specific Gravity	>1.00	(Water = 1)
Water Solubility	Not determined	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid

Keep separated from incompatible substances. Keep out of reach of children. Avoid high heat.

Incompatible Materials

Strong oxidizing agents. Strong acids. Strong alkalis.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact	Avoid contact with eyes.
Skin Contact	May be harmful in contact with skin.
Inhalation	Avoid breathing vapors or mists.
Ingestion	Do not ingest.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Mineral Fillers	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 2.2 mg/L (Rat) 1 h
Silicone Vinyl Polymers	> 16 mL/kg (Rat)	> 16 mL/kg (Rabbit)	-

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity Group 3 IARC components are "not classifiable as human carcinogens".

Chemical Name	ACGIH	IARC	NTP	OSHA
Mineral Fillers		Group 3		

Legend

*IARC (International Agency for Research on Cancer)
Group 3 IARC components are "not classifiable as human carcinogens"*

Numerical measures of toxicity

Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Mineral Fillers	440: 72 h Pseudokirchneriella subcapitata mg/L EC50	5000: 96 h Brachydanio rerio mg/L LC50 static		7600: 48 h Ceriodaphnia dubia mg/L EC50

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Not determined

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

Not regulated

IATA

Not regulated

IMDG

Not regulated

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Mineral Fillers	Present	X		Present		Present	X	Present	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Mineral Fillers	X	X	X

16. OTHER INFORMATION**NFPA****Health Hazards****Flammability****Instability****Special Hazards**

0

0

0

Not determined

HMIS**Health Hazards****Flammability****Physical Hazards****Personal Protection**

Not determined

Not determined

Not determined

Not determined

Issue Date: 25-Apr-2013**Revision Date:** 21-Nov-2014**Revision Note:** New format**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet